

INSTALL INSTRUCTIONS FOR 03-09 GX470 HEADLIGHT FILLERS

READ THROUGHOUT BEFORE INSTALLING!

DETAILS:

- Thermoformed plastic filler pieces to take up the gap underneath the headlights caused after you remove the stock bumper and switch to something aftermarket.
- Sold as a pair (left and right version).
- Comes as raw black abs plastic. There may be variation in color between left/right versions (one might be glossy and other might be matte).
- Can leave them raw or paint to colormatch your body. Although it is highly recommended to paint match to body.
- Attaches to the underside of the headlights using weatherproof 3M VHB double sided tape (included).
- If you do not run the headlight fillers paired with our Approach series bumpers, there will be a gap left between the bumper and headlights. You will not be able to cut your stock bumper to fill this area without it overhanging beyond the bumper.
- Will only work with stock/oem fenders and flares. Not guaranteed to line up with aftermarket fenders and/or flares.

WHAT'S INCLUDED:

- 1X LEFT FILLER
- 1X RIGHT FILLER
- 5FT DOUBLE SIDED VHB TAPE

WHAT YOU WILL NEED:

- Saw / cut-off wheel.
- Scissors.
- Wet wipes / cleaning supplies.
- (OPTIONAL) Scuffing pad, primer, and colormatch paint.

INSTALL INSTRUCTIONS:

- 1) (OPTIONAL) Scuff the outer surfaces, prime, and paint to match your vehicle's body.
- 2) Trim the larger outer tab off the ends of the fender flares. Can leave a little (1/8") behind.



- 3) Clean the underside of the headlights so they are free of dirt and grease.
- 4) Apply double sided tape to the top flange of the headlight fillers. It should be slightly in-set from the outer face/edge. Leave the plastic cover on the tape and firmly push it down to adhere to the flange of the filler. Then remove the plastic cover.



- 5) Align the filler under the headlight.



- 6) Hold the filler at a slight angle so the tape isn't touching anything yet and line it up to the end of the fender flare.
- 7) Gently press up so the tape only contacts the underside of the headlight near the end of the fender flare.
- 8) Work your way around from the end flare to the center of the vehicle. Be sure to keep the same spacing and to not let the filler sit too far inward or outward.



- 9) Once it's in the correct position, firmly press against the bottom side of the flange to fully adhere the tape to both the fillers and the headlights.

